INSTRUCTION MANUAL



DW849-XE POLISHER

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Definitions: Safety Guidelines

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.

ADANGER: Indicates an imminently hazardous situation which, if not avoided, **will** result in **death or serious injury**.

AWARNING: Indicates a potentially hazardous situation which, if not avoided, **could** result in **death or serious injury**.

ACAUTION: Indicates a potentially hazardous situation which, if not avoided, **may** result in **minor or moderate injury**.

CAUTION: Used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, **may** result in **property damage.**

IF YOU HAVE ANY QUESTIONS OR COMMENTS ABOUT THIS OR ANY DEWALT TOOL, CALL US AT: 1800 654 155 (Aust) or 09 579 7600 (NZ).

SAFETY INSTRUCTIONS FOR POWER TOOLS

When using power tools, always observe the safety regulations applicable in your country to reduce the risk of fire, electric shock and personal injury. Read the following safety instructions before attempting to operate this product. Keep these instructions in a safe place.

General Safety Rules

AWARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings listed below refers to your mains operated (corded) power tool or battery operated (cordless) power tool.

SAVE THESE INSTRUCTIONS

1. WORK AREA

a. Keep work area clean and well lit. Cluttered and dark areas invite accidents.

- b. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- c. Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2. ELECTRICAL SAFETY

- a. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- b. Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- c. Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- d. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- e. When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

MINIMUM GAGE FOR CORD SETS

For Cable length (m):	7.5	15	25	30	45	60	
Use Cable with minimum rating (Amperes)							
Tool Amperes							

0 - 3.4	7.5	7.5	7.5	7.5	7.5	7.5	
3.5 - 5.0	7.5	7.5	7.5	7.5	10	15	
5.1 - 7.0	10	10	10	10	15	15	
7.1 - 12.0	15	15	15	15	20	20	
12.1 - 20.0	20	20	20	20	25	-	

3. PERSONAL SAFETY

a. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or



under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

- b. Use safety equipment. Always wear eye protection. Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c. Avoid accidental starting. Ensure the switch is in the off position before plugging in. Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
- d. Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e. Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- f. Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- g. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of these devices can reduce dust related hazards.

4. POWER TOOL USE AND CARE

- a. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- b. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c. Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- e. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools

operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g. Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

5. SERVICE

a. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

Electrical Safety

The electric motor has been designed for one voltage only. Always check that the power supply corresponds to the voltage on the rating plate. 240 V AC means your tool will operate on alternating current. As little as 10% lower voltage can cause loss of power and can result in overheating. All DEWALT tools are factory tested; if this tool does not operate, check the power supply. Your DEWALT tool is double insulated, therefore no earth wire is required.

- Young children and the infirm. This appliance is not intended for use by young children or infirm persons without supervision. Young children should be supervised to ensure that they do not play with this appliance.
- Replacement of the supply cord. If the supply cord is damaged, it must be replaced by the manufacturer or an authorised DEWALT Service Centre in order to avoid a hazard.

Extension Cords

ACAUTION: Use only extension cords that are approved by the country's Electrical Authority. Before using extension cords, inspect them for loose or exposed wires, damaged insulation and defective fittings. Replace the cord if necessary.

DOUBLE INSULATION

Your unit is double insulated to permit use on non-grounded circuits. This means that it is constructed throughout with two separate layers of electrical insulation between you and the tool's electrical system.

NOTE: Double insulation does not take the place of normal safety precautions when operating this tool. The insulation system is for added protection against injury resulting from a possible electrical insulation failure within the tool.

CAUTION: When servicing all tools, **USE ONLY IDENTICAL REPLACEMENT PARTS.** If power cord is damaged, the unit must be returned to an authorised DEWALT Repair Centre for repair, because special purpose tools are required.

Additional Safety Instructions for Sanding and/or Polishing Operations

- a. This power tool is intended to function as a sander and/or polisher. Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.
- b. Operations such as grinding, wire brushing, or cutting-off are not recommended to be performed with this power tool. Operations for which the power tool was not designed may create a hazard and cause personal injury.
- c. Do not use accessories which are not specifically designed and recommended by the tool manufacturer. Just because the accessory can be attached to your power tool, it does not assure safe operation.
- d. The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool. Accessories running faster than their rated speed can break and fly apart.
- e. The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool. Incorrectly sized accessories cannot be adequately guarded or controlled.
- f. The arbour size of backing pads or any other accessory must properly fit the spindle of the power tool. Accessories with arbour holes that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.

- g. Do not use a damaged accessory. Before each use inspect the accessory such as backing pad for cracks, tear or excess wear. If power tool or accessory is dropped, inspect for damage or install an undamaged accessory. After inspecting and installing an accessory, position yourself and bystanders away from the plane of the rotating accessory and run the power tool at maximum no-load speed for one minute. Damaged accessories will normally break apart during this test time.
- h. Wear personal protective equipment. Depending on application, use face shield, safety goggles or safety glasses. As appropriate, wear dust mask, hearing protectors, gloves and workshop apron capable of stopping small abrasive or workpiece fragments. The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator must be capable of filtrating particles generated by your operation. Prolonged exposure to high intensity noise may cause hearing loss.
- i. Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment. Fragments of workpiece or of a broken accessory may fly away and cause injury beyond immediate area of operation.
- j. Hold power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and shock the operator.
- k. Position the cord clear of the spinning accessory. If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning accessory.
- Never lay the power tool down until the accessory has come to a complete stop. The spinning accessory may grab the surface and pull the power tool out of your control.
- m. Do not run the power tool while carrying it at your side. Accidental contact with the spinning accessory could snag your clothing, pulling the accessory into your body.
- Regularly clean the power tool's air vents. The motor's fan will draw the dust inside the housing and excessive accumulation of powdered metal may cause electrical hazards.
- 3

- Do not operate the power tool near flammable materials. Sparks could ignite these materials.
- p. Do not use accessories that require liquid coolants. Using water or other liquid coolants may result in electrocution or shock.

Kickback and Related Warnings

Kickback is a sudden reaction to a pinched or snagged rotating wheel, backing pad, brush or any other accessory. Pinching or snagging causes rapid stalling of the rotating accessory which in turn causes the uncontrolled power tool to be forced in the direction opposite of the accessory's rotation at the point of the binding.

- a. Maintain a firm grip on the power tool and position your body and arm to allow you to resist kickback forces. Always use auxiliary handle, if provided, for maximum control over kickback or torque reaction during start-up. The operator can control torque reactions or kickback forces, if proper precautions are taken.
- b. Never place your hand near the rotating accessory. Accessory may kickback over your hand.
- c. Do not position your body in the area where power tool will move if kickback occurs. Kickback will propel the tool in direction opposite to the wheel's movement at the point of snagging.
- d. Use special care when working corners, sharp edges etc. Avoid bouncing and snagging the accessory. Corners, sharp edges or bouncing have a tendency to snag the rotating accessory and cause loss of control or kickback.
- e. Do not attach a saw chain woodcarving blade or toothed saw blade. Such blades create frequent kickback and loss of control.

Safety Warnings Specific for Sanding Operations:

a. Do not use excessively oversized sanding disc paper. Follow manufacturers recommendations, when selecting sanding paper. Larger sanding paper extending beyond the sanding pad presents a laceration hazard and may cause snagging, tearing of the disc or kickback.

Safety Warnings Specific for Polishing Operations:

a. Do not allow any loose portion of the polishing bonnet or its attachment strings to spin freely. Tuck away or trim any loose attachment strings. Loose and spinning attachment strings can entangle your fingers or snag on the workpiece.

À WARNING: ALWAYS use safety glasses. Everyday eyeglasses are NOT safety glasses. Also use face or dust mask if cutting operation is dusty. ALWAYS WEAR CERTIFIED SAFETY EQUIPMENT:

- ANSI Z87.1 eye protection (CAN/CSA Z94.3),
- ANSI S12.6 (S3.19) hearing protection,
- NIOSH/OSHA/MSHA respiratory protection.

A WARNING: Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- · lead from lead-based paints,
- · crystalline silica from bricks and cement and other masonry products, and
- · arsenic and chromium from chemically-treated lumber (CCA).

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

 Avoid prolonged contact with dust from power sanding, sawing, grinding, drilling, and other construction activities. Wear protective clothing and wash exposed areas with soap and water. Allowing dust to get into your mouth, eyes, or lay on the skin may promote absorption of harmful chemicals.

A WARNING: Use of this tool can generate and/or disburse dust, which may cause serious and permanent respiratory or other injury. Always use NIOSH/OSHA approved respiratory protection appropriate for the dust exposure. Direct particles away from face and body.

A WARNING: Always use eye protection. All users and bystanders must wear eye protection that conforms to ANSI Z87.1.

A WARNING: Wear appropriate personal hearing protection during use. Under some conditions and duration of use, noise from this product may contribute to hearing loss.

• The label on your tool may include the following symbols. The symbols and their definitions are as follows:

Vvolts		Α	.amperes
Hz hertz		W	.watts
min minutes		\sim	alternating current.
direct cur	rent	n ₀	.no load speed
🙂 Class I Co	onstruction	<u>ے</u>	.earthing terminal
(grounded	d)	Â	.safety alert symbol
🗆 Class II C	onstruction	/min	.revolutions per minute
(double in	isulated)	BPM	beats per minute.

Components (Figure 1)

A. Speed control wheel B. Trigger switch C. Brush inspection cap D. Auxiliary handle E. Spindle lock



OPERATION

A WARNING: Shock Hazard. To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories.

Auxiliary Handle (Figure 1)

An auxiliary handle (D) is supplied with your tool and can be installed on either side of the front housing. This handle should be used at all times to maintain complete control of the tool.

FIGURE 2

(1000

Variable Speed Switch (Figure 2)

This tool is equipped with a variable speed switch that permits speed control from zero to 1000/3000 RPM. To turn the tool on, squeeze the trigger switch shown in Figure 2 until the tool starts to run. The farther you depress the trigger, the faster it will operate. Releasing the trigger turns the tool off.

Use lower speeds for applying liquid waxes and polishes and higher speeds for removing dried liquid. Use the highest speed (fully depress trigger) for buffing the car to a final lustre.

The tool can be locked on for continuous use by squeezing the trigger switch fully and depressing the lock button (F) shown in Figure 2. Hold the lock button in as you gently release the trigger switch. The tool will continue to run. To turn the tool off from a locked on position, squeeze and release the trigger switch once. Do not unplug the tool with the switch in the locked on condition. Make sure the tool is not locked on when plugging in. A locked on tool will start immediately when plugged in. **NOTE:** The trigger can only be locked on with the tool running at the maximum RPM.

Speed Control Wheel (Figure 3)

The maximum speed of your tool can be changed by rotating the speed control wheel (A) to the desired setting. The wheel incorporates detents to prevent inadvertent wheel movement and to facilitate speed selection. For added versatility,



the switch may be locked in its full on position and tool speed changed by means of the speed control wheel alone.

The electronic speed control not only lets you select the speed to suit the job, but also helps to maintain that speed as you load the tool by pressing down. It's this feature, coupled with the variable speed switch, that make this tool such a value.



The speed control wheel can be set for any speed between 1000 and 3000 RPM and the variable speed switch will then control tool speed from zero to the wheel setting. For example: A control wheel setting of 2200 RPM will allow the variable speed switch to operate the tool between zero and 2200 RPM, depending on how far the trigger is depressed. A wheel setting of 1000 RPM would allow the switch to operate the tool from zero RPM to 1000 RPM.

The electronic speed control feature comes into play whenever the trigger switch is fully depressed and the tool is running at the selected speed determined by the setting of the control wheel. As you load the tool by pushing it down on the work surface, (with the trigger fully depressed) the electronic circuit inside the tool will compensate for the loading and maintain the selected speed. If the speed selected by the control wheel is 2200 RPM, as in the example below, the tool will maintain 2200 RPM, as it is loaded.

It is important to remember two things about electronic speed control:

- The electronic speed control operates only when the trigger switch is fully depressed.
- 2. The effect of electronic speed control is much easier to observe at lower speed settings (2600 RPM and below), than at high speeds.

As the tool approaches 3000 RPM, the effect is considerably less dramatic.

Keep in mind that, with a conventional polisher running at a typical no load speed of 2400 RPM, the tool slows down to about 2000 RPM under a polishing load. Your DW849-XE will continue to run at 2400 RPM (or any speed you select with the control wheel) as a load is applied. Since it doesn't slow down, the speed may be greater than you're used to so some extra caution should be observed until you get the "feel" of your polisher. If you feel the speed is too great, you can, of course slow the tool down with either the trigger switch or the control wheel.

Spindle Lock Button (Figure 4)

In order to prevent the spindle of the tool from rotating while installing or removing accessories, a spindle lock button has been provided in the gear head of the machine. To lock the spindle, depress and hold the lock button (E). NEVER DEPRESS THE SPINDLE LOCK BUTTON WITH THE TOOL RUNNING OR COASTING.

Attaching and Removing Polishing Pads (Figure 5, 6)

A WARNING: Shock Hazard. To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories.

To attach pad, push the hub of the clamp washer (G) through the hole in the centre of the polishing pad (H) as far as it will go. Engage the hexagonal hole in the backing pad (I). Holding the three pieces firmly together, place the assembly on the tool spindle (J). Hold the spindle lock button while turning the pads clockwise to thread them completely on the spindle.

To remove the pads, manually turn the pads in the opposite directon from normal rotation to allow lock button to engage spindle, then unscrew pads in normal direction for right hand thread.

NOTE: If you are using a polishing bonnet (K), rather than a pad, put clamp washer on first, pull bonnet completely over backing pad and pull draw strings tight. Tie bow knot and push knot and all loose string completely under the inside, cloth edge of the polishing bonnet.

À WARNING: TIED KNOT AND ALL STRINGS MUST BE TUCKED ENTIRELY UNDER THE CLOTH APRON. FAILURE TO DO SO MAY CAUSE SERIOUS INJURY.

FIGURE 4











POLISHING

These instructions and suggestions are intended to familiarise new operators in overall general operation of power polishing. You will develop your own techniques which will make the job easier and faster as you learn power polishing.

You should use utmost care when power polishing around or over sharp objects and contours of the car body. It is very important to use the correct pressure while polishing various sections of an automobile body. For example, light pressure should be applied when polishing over sharp edges of body panels, or over edges of the rain gutter along the top.

Since everyone does not use the same type of power polish, we recommend you clean and polish a test section on a flat area of the car first. From this test section, you can judge the strength or cleaning action of your power polish.

Remember, all power polish is not the same. Different brands will react differently on various painted surfaces. Also, you are now using a power polisher with power polish. This is entirely different from any hand application which you may have done before. Wash the car before power polishing it. Washing will remove loose dirt, scum, road salt, etc. which could act as an abrasive and damage paint. Loose dirt, etc. will also clog the polishing pad and you will have to clean it more often.

Without turning the tool on, grasp the handles of the tool and pick it up. Keep the tool away from your body and turn the switch on. Make sure you have a firm grip on the handles and operate the tool freely without forced effort or unnecessary pressure. The side handle can be easily changed to either side of the tool for left-handed or right-handed operation.

NOTE: The high speed rubbing action of the polishing bonnet upon the surface of an automobile can build a static charge on the metal portions of this tool. This can result in a sensation of a very short mild electric shock when the metal area of the tool is touched, and will be more noticeable on days when the humidity is low. This is a harmless phenomenon but you are invited to bring the tool to a DEWALT Repair Centre where it can be checked to assure that no electrical malfunction is present.

SANDING APPLICATION

A WARNING: Shock Hazard. To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories.

Attaching and Removing Abrasive Discs (Figure 7)

To attach the sanding disc, push the hub of the clamp washer through the centre of the sanding disc (L), as far as it will go, then through the backing pad. Engage the clamp washer threads on the tool spindle and thread assembly clockwise, completely down on the spindle. Hold the spindle from rotating by engaging the spindle lock button (E).

To remove the abrasive disc, use a cloth or glove to protect your hand. Turn the disc assembly counterclockwise. Hold the spindle from rotating by engaging the spindle lock button.

Sanding (Figure 8)

When using an abrasive disc, hold the tool so that an angle of 10° to 15° exists between the disc and the work. If only the outer edge of the sanding disc is used, a rough cut will result. If the sanding disc is pressed flat against the work, the sanding action will be irregular and bumpy, and the tool will be difficult to control.

MOTOR BRUSHES

A WARNING: Shock Hazard. To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories.

Be sure tool is unplugged before inspecting brushes. Carbon brushes should be regularly inspected for wear. To inspect brushes, unscrew the plastic brush inspection caps (located in the sides of the motor housing) and the spring and brush assemblies may be withdrawn from the tool. Keep brushes clean and sliding freely in their guides. Carbon brushes have varying symbols stamped into them, and if the brush is worn down to the line closest to the spring, they must be replaced. New brush assemblies are available at DEWALT Repair Centres. Your tool is equipped with the DEWALT brush CHECKPOINT[™] system. When the brushes become worn out, the tool will automatically stop and prevent damage to the motor.







MAINTENANCE

A WARNING: Shock Hazard. To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories.

Cleaning

A WARNING: Blow dirt and dust out of all air vents with clean, dry air at least once a week. To minimize the risk of eye injury, always wear ANSI Z87.1 approved eye protection when performing this. Exterior plastic parts may be cleaned with a damp cloth and mild detergent. Although these parts are highly solvent resistant, NEVER use solvents.

Lubrication

Your tool was properly lubricated before leaving the factory. In from two to six months, depending upon use, take or send your tool to an authorized service center for a complete cleaning, inspection and lubrication. Tools used constantly on production jobs will need relubrication more often. Also, tools "out of service" for long periods should be relubricated before being put back to work.

Repairs

To assure product SAFETY and RELIABILITY, repairs, maintenance and adjustment (including brush inspection and replacement) should be performed by certified service centers or other qualified service organizations, always using identical replacement parts.

ACCESSORIES

A WARNING: Since accessories, other than those offered by DEWALT, have not been tested with this product, use of such accessories with this tool could be hazardous. To reduce the risk of injury, only DEWALT, recommended accessories should be used

with this product.

Recommended accessories for use with your tool are available at extra cost from your local service center. If you need any assistance in locating any accessory, please contact DEWALT Industrial Tool Co., 20 Fletcher Road, Mooroolbark, VIC 3138 Australia or call 1800 654 155 or (NZ) 09 579 7600.

Guarantee

Applicable to hand held Power Tools, Lasers and Nailers.

Three Year Limited Warranty

DEWALT will repair, without charge, any defects due to faulty materials or workmanship for three years from the date of purchase. Please return the complete unit, transportation prepaid, to any DEWALT Service Centre, or any authorised service station.

For warranty repair information, call (AUS) 1800 654 155 or (NZ) 09 579 7600 This warranty does not apply to

- Accessories
- Damage caused where repairs have been made or attempted by others.
- Damage due to misuse, neglect, wear and tear, alteration or modification.

This warranty gives you specific legal rights and you may have other rights under the provisions of the Consumer Guarantee Act 1993 (New Zealand only), Trade Practices Act 1974 and State Legislation (Australia only).

In addition to the warranty, DEWALT tools are covered by our:

FREE ONE YEAR SERVICE CONTRACT

DEWALT will also maintain the tool for free at any time during the first year of purchase. This includes labour, parts and lubrication required to restore the product to sound mechanical and/or electrical condition. Normal wear parts are not covered in this service. Carbon brushes worn more then 50% will be replaced.

NOTE: Three Year Warranty is not applicable to items deemed as consumables. Radial arm saws are covered by a one (1) year warranty only. DEWALT Reserves the right to review its warranty policy prior to launch of any new business development products.

30 DAY NO SATISFACTION GUARANTEE

If you are dissatisfied with any DEWALT power tool, laser or nailer, for any reason, simply return it to the point of purchase with your sales receipt within 30 days for a replacement unit or a full refund.

FREE WARNING LABEL REPLACEMENT: If your warning labels become illegible or are missing, call (AUS) 1800 654 155 or (NZ) 09 579 7600 for a free replacement.



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